

# Inventory Cycle Counts



*"You are doing your best only when you are trying to improve what you are doing."*

*-H. Jackson Brown, Jr.*



## INTRODUCTION

A cycle count strategy is a great way to increase inventory accuracy, save costs, and avoid the need for full a physical inventory count. With the O2 cycle count module, the EVS Professional Services team will help you implement a cycle count inventory methodology that works. Our supply chain consultants can show you how to minimize inventory variances, increase the confidence in your inventory and even avoid costly and time consuming period-end physical inventories.

Effective inventory management is impossible without accurate stock level information in your MAS 500 system. Poor inventory control not only compromises MRP (Materials Requirement Planning), but it creates havoc with the process of production scheduling and order fulfillment. A proven methodology of targeted cycle counting can help your organization save time and money with better planning of operations, reduced inventory on hand and decreased stock outs of product.

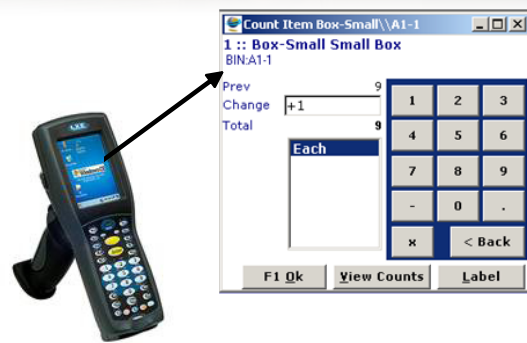
### Interpret your MAS 500 Data

The Cycle Count Module uses the O2 Statistical Calculator™ to create a daily list of items that need to be counted and enable

your warehouse personnel to verify the priority items first. The results are automatically documented in the system and the actual procedure can be performed with O2 Mobile handheld scanners by anyone in the warehouse. You can track the analysis each and every day to constantly monitor the progress.

### Say "Good-Bye" to Physical Counts

With the help of the Cycle Count Module, you can achieve an easy and effective way to minimize inventory variances throughout the year. In fact, the consistent use of cycle counting may negate the need for year-end physical counts altogether. Now that's a solution which everyone would enjoy.



Item	Total Rank Value	Last Physical Count	Last Stock Out
1001	1000	10/1/2008	10/1/2008
1002	950	10/1/2008	10/1/2008
1003	900	10/1/2008	10/1/2008
1004	850	10/1/2008	10/1/2008
1005	800	10/1/2008	10/1/2008
1006	750	10/1/2008	10/1/2008
1007	700	10/1/2008	10/1/2008
1008	650	10/1/2008	10/1/2008
1009	600	10/1/2008	10/1/2008
1010	550	10/1/2008	10/1/2008
1011	500	10/1/2008	10/1/2008
1012	450	10/1/2008	10/1/2008
1013	400	10/1/2008	10/1/2008
1014	350	10/1/2008	10/1/2008
1015	300	10/1/2008	10/1/2008
1016	250	10/1/2008	10/1/2008
1017	200	10/1/2008	10/1/2008
1018	150	10/1/2008	10/1/2008
1019	100	10/1/2008	10/1/2008
1020	50	10/1/2008	10/1/2008

